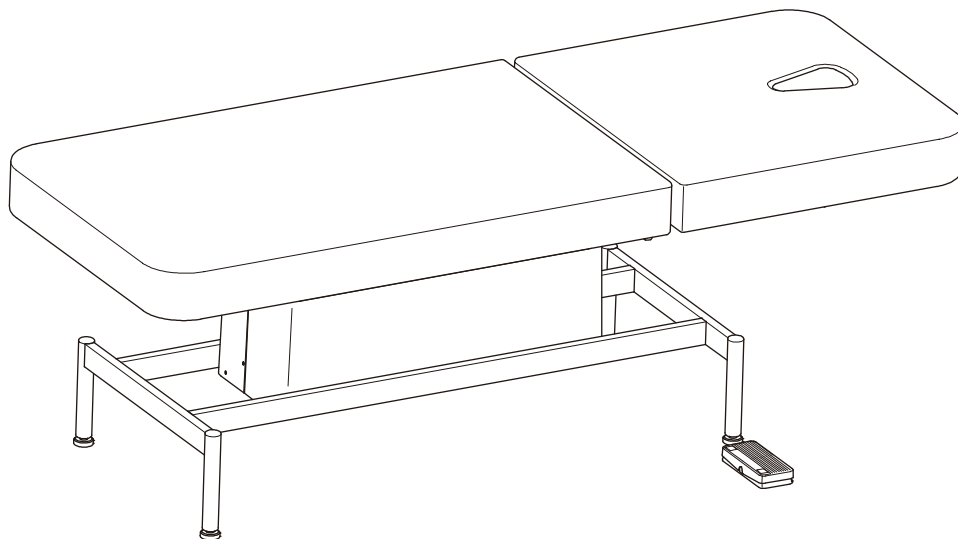


# Installation Instructions

AY-770DXP



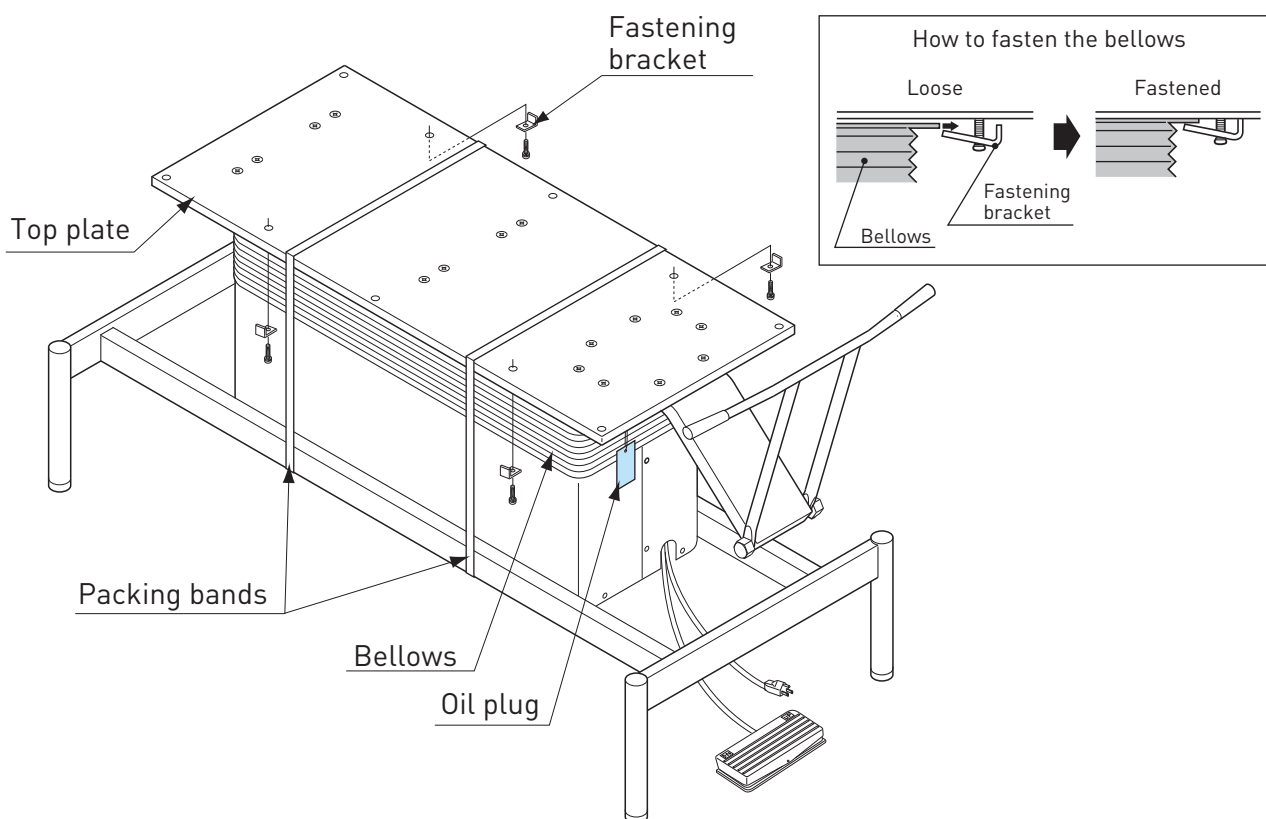
## Before starting assembly

Check that all the following parts are included in the box:

- AY-770DXP (upper part)
  - (1) backrest ..... 1
  - (2) seat ..... 1
  - (3) breathing hole cushion ..... 1
  - (4) clamp ..... 1
  - (5) hinge shafts ..... 2
  - (6) hinges ..... 2
  - (7) retaining rings ..... 2
  - (8) hexagon bolts, M8\*35 ..... 4
  - (9) hexagon bolts, M8\*20 ..... 6

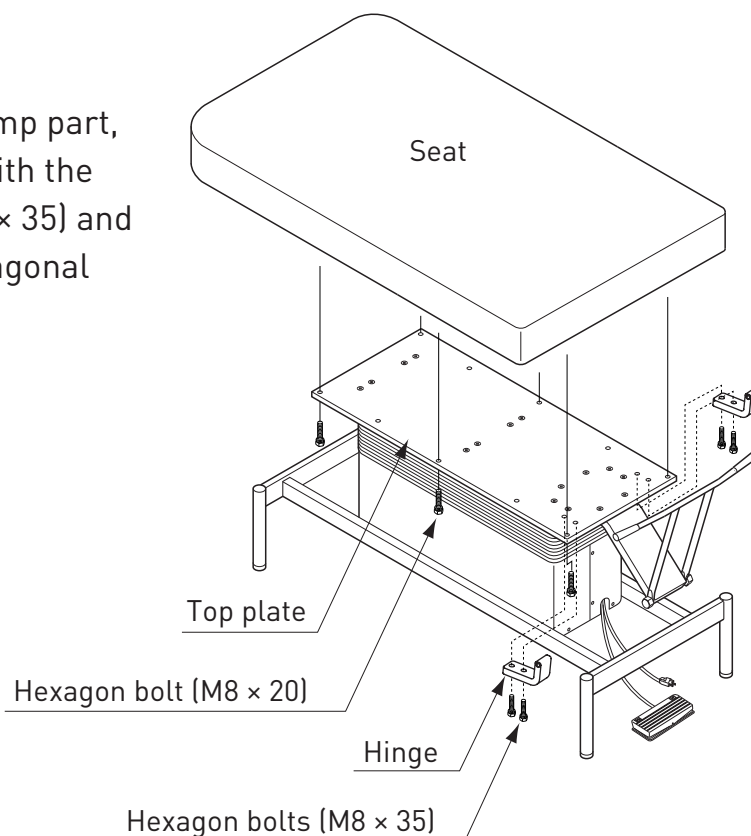
## (1) Assembling the lower part

1. Remove the packing bands from the lower part and withdraw the oil plug.
2. Turn on the power and raise the pump to its maximum position.
3. Secure the bellows with the fastening brackets (four locations).



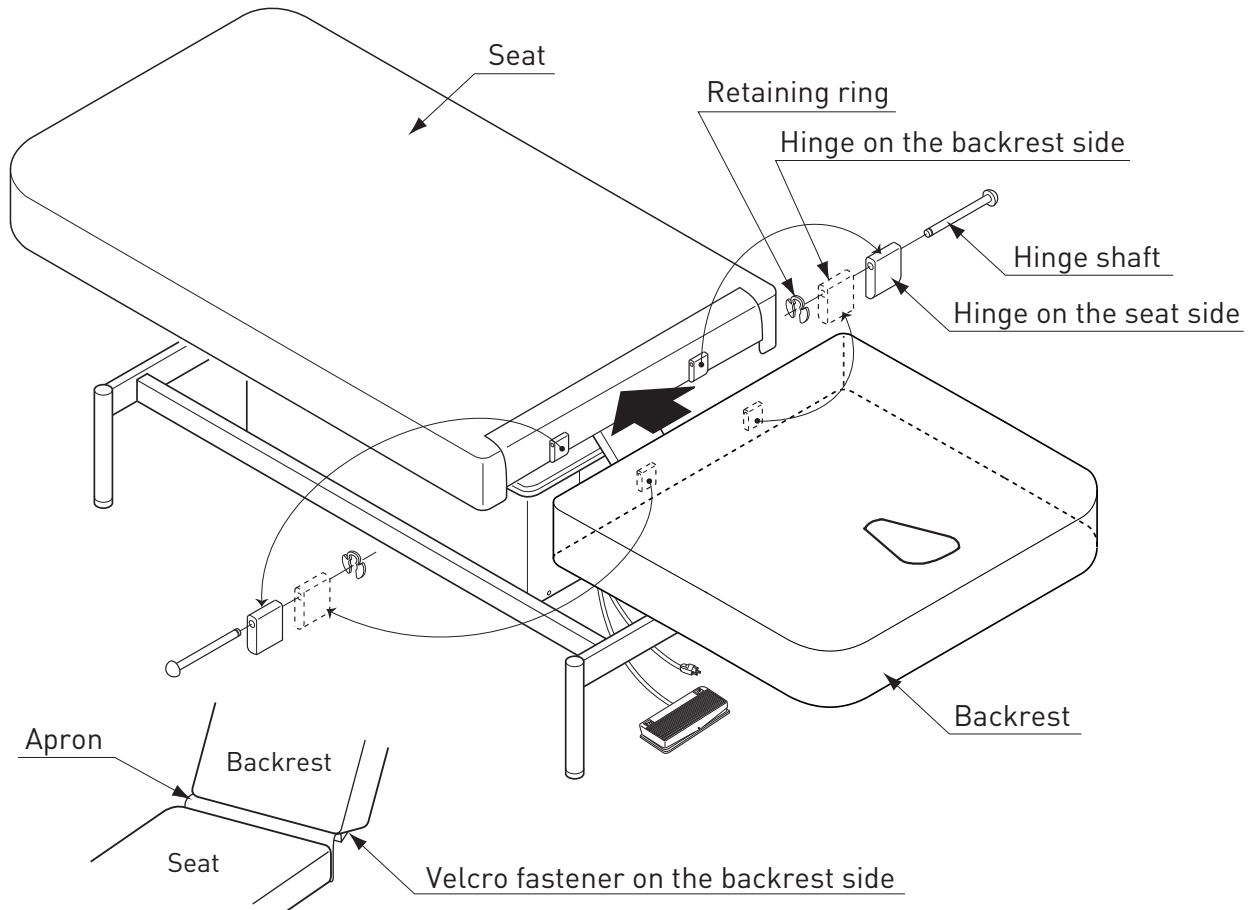
## (2) Installing the seat

To the top plate of the pump part, fix the included hinges (with the four hexagonal bolts, M8 × 35) and the seat (with the six hexagonal bolts, M8 × 20).



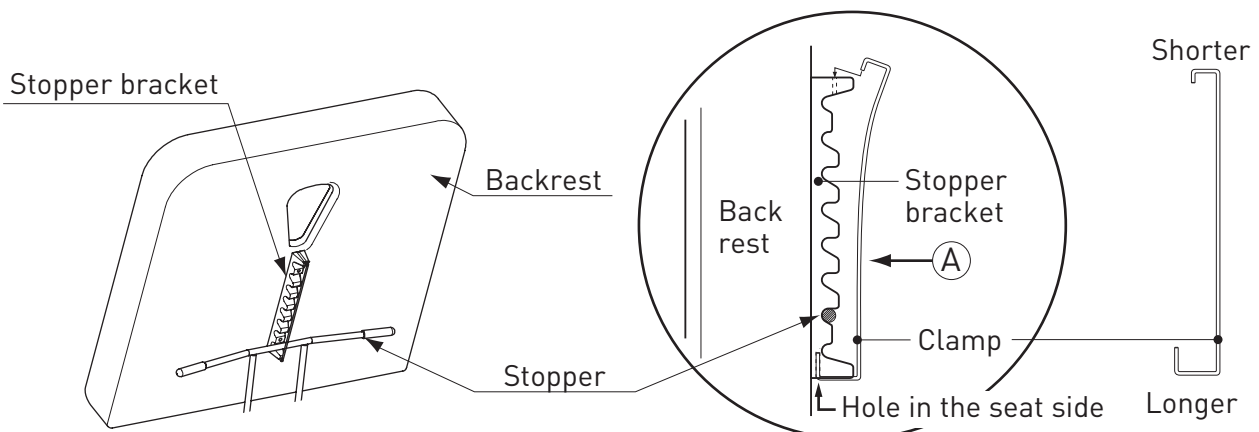
### (3) Installing the backrest

1. Align the holes in the hinges on the backrest side with the holes in the hinges on the seat side, and insert the hinge shafts (two locations).
2. Fit the retaining rings into the grooves in the hinge shafts (two locations).  
\*It is possible to fit them by hand, but it will be easier with pliers or pincers.
3. Attach the apron to the Velcro fastener on the backrest side.



### (4) Attaching the clamp

Fit the stopper into one of the grooves in the stopper bracket to lock the backrest. Then, insert the longer end of the clamp into the hole in the seat side of the stopper bracket, and while pressing the part marked "A" in the illustration, insert the shorter end of the clamp.





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