

Installation Instructions

Thank you very much for purchasing a Takara Belmont product.

Before starting installation or assembly,

please read this Installation Instructions carefully and follow the procedures as instructed.

Installation and assembly must be carried out by our company or by a contractor authorised by us.

After installation and assembly are completed, please hand this Installation Instructions to the client.

Please keep this manual in a safe place and refer to it when necessary.

Support Bar 2 Product Number EA-ES2SB

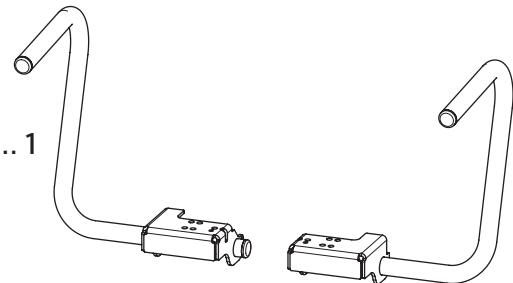
2025.4
1A0SWVB0 (Invoice No.)
4th Edition

**TAKARA
BELMONT**

- Check the items enclosed in the package upon unpacking.

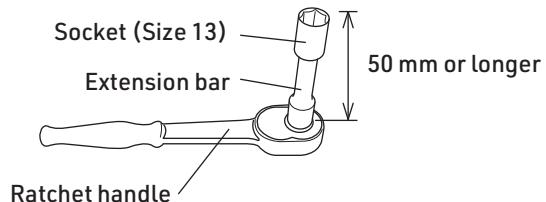
Package Contents

- Support Bar (Right) / (Left) ... 1 each
- Operating Instructions ... 1
- Installation Instructions (this document) ... 1
- Small Parts Bag ... 1
- (Hex Socket Head Bolt P=2 (M8 × 35) ... 6,
- Hex Socket Head Bolt P=3 (M6 × 25) ... 2,
- U-nut (M8) ... 6, Cable Tie ... 2)



Required Tools

- Phillips screwdriver (+)
- Hex key (5 mm / 6 mm)
- Socket wrench (see diagram on right)



Installation Procedures

There are three installation methods, shown as [A], [B], and [C].

Follow the appropriate procedure depending on your installation situation.

[A] When installing onto an already-installed YUME ESPOIR / YUME ESPOIR 2

Follow the procedures in this instructions starting from: "① Removing the Backrest Cover" and proceed in order.

[B] When installing simultaneously with the installation of YUME ESPOIR 2

Follow the procedures described in the "YUME ESPOIR 2 / YUME SUITE 2 / YUME NOBLE 2 Installation Instructions" as listed below.

Perform steps: "1 Installation of Basin Unit" to "8 Operation Check (After Chair Assembly)"

Then, in "9 Installation of Backrest and Seat", perform: "1 Attach the Backrest"

Please follow the installation procedures in this document:

"④' Replacement of the Backrest Bracket Fixing Screws"

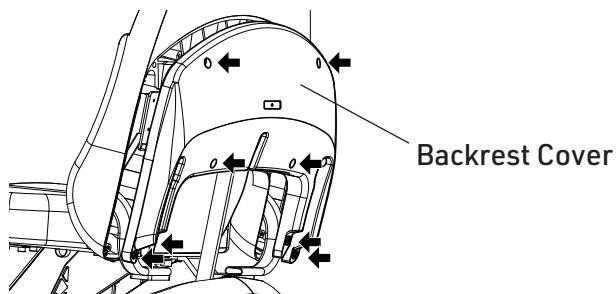
"⑤' Installation of the Support Bar"

After that, follow the procedures from "2 Attach the Seat" in the "YUME ESPOIR / YUME SUITE / YUME NOBLE Installation Instructions" as normal.

1 Removal of the Backrest Cover (8 Screws)

(Applicable to all models)

Remove the screws securing the backrest cover to the backrest. (Truss screws M4 × 30 ... 8 pcs)

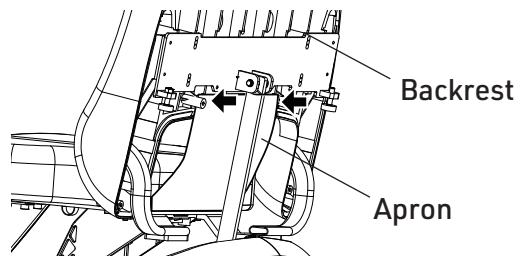


Please keep the removed screws safely, as they will be used later in "⑧ Installing the Backrest Cover".

2 Removal of the Apron (2 Screws)

(Applicable to all models)

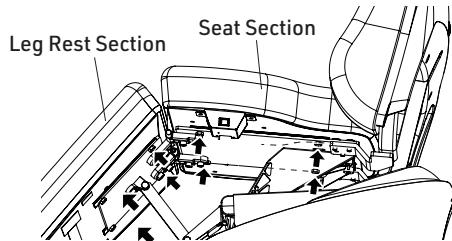
Remove the screws securing the apron to the backrest. (Truss screws M4 × 12 ... 2 pcs)



Please keep the removed screws safely, as they will be used later in "⑦ Installing the Apron".

3 Removal of the Seat and Leg Rest

The screws to be removed and whether a heater cord is present differ depending on the model to which this product is being attached. Please refer to the table below.

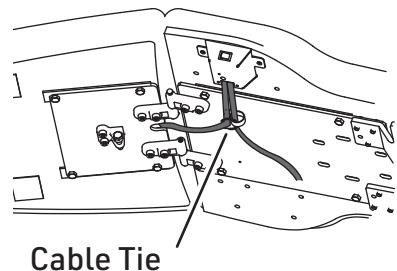


(Illustration: YUME ESPOIR / Linked Leg Rest / With Heater)

Product Name	Type	Screws to Remove	Heater Specification
YUME ESPOIR YUME ESPOIR2	Leg Rest Fixed	Seat Section: 4 Locations	No Heater
			With Heater*
	Leg Rest Folding	Seat Section: 4 Locations	No Heater
		Leg Rest Section : 4 Locations	With Heater*

Notes: For heater-equipped models, the heater cord is connected to the chair. Please handle with care to avoid damaging the cord. Cut the cable tie shown in the diagram on the right if necessary.

Please keep the removed screws safely, as they will be used later in "Installing the Seat and Leg Rest".



4 Replacement of Backrest Bracket Fixing Screws (Solid-line section: 6 locations – 3 on each side)

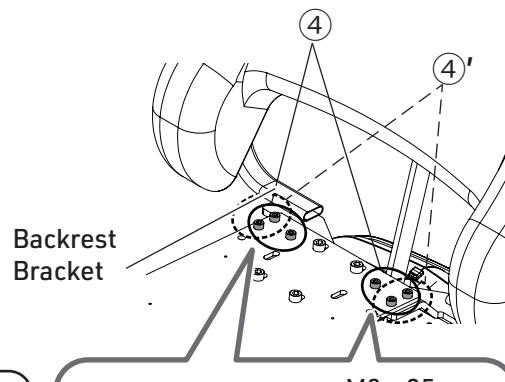
(For YUME ESPOIR)

4 Replacement of Backrest Bracket Fixing Screws (Dashed-line section: 4 locations – 2 on each side)

(For YUME ESPOIR 2)

Replace the screws already installed with the enclosed M8 screws.

Be sure to replace one screw at a time.

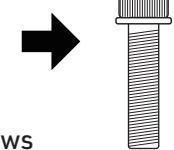


- Always replace with the specified screws. Using screws other than those specified may cause the product to detach even under light force, resulting in equipment damage or injury.

Caution

- If you remove two or more screws at the same time, the holes of the backrest bracket may become misaligned, making installation impossible. In addition, the chair may fail to operate correctly.

M8 × 25 M8 × 35



Existing Screws Included Screws

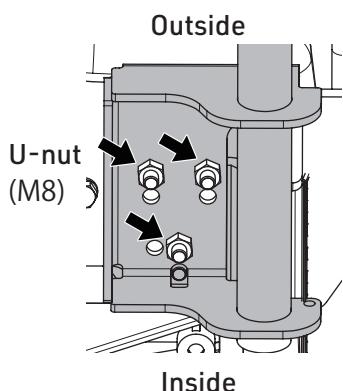
5 Installing the Support Bar (6 U-nuts: 3 on each side)

(For YUME ESPOIR)

Align the holes of the support bar with the screw locations in step ④.

Fit the U-nuts onto the screws protruding through the holes in the support bar. (You may begin from either the left or right side.)

- First, loosely fasten all three U-nuts as temporary positioning.
- Tighten the hex socket head bolts with an L-wrench while simultaneously tightening the U-nuts.



5 Installing the Support Bar

(For YUME ESPOIR 2)

4 U-nuts: 2 on each side

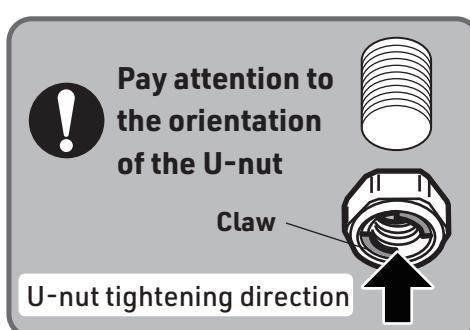
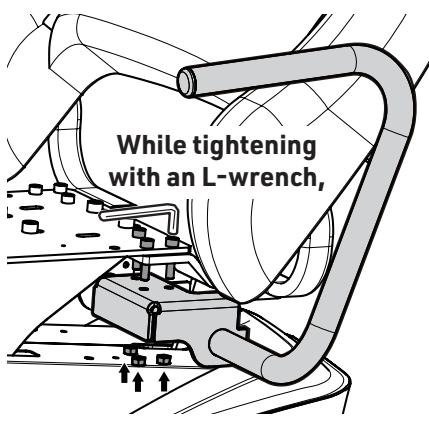
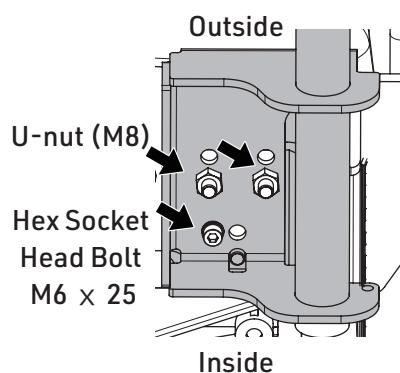
2 M6 screws: 1 on each side

Align the holes of the support bar with the screw locations in step ④.

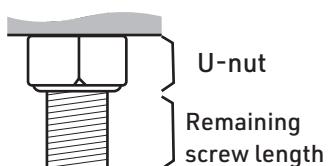
Fit the U-nuts onto the screws protruding through the holes in the support bar.

(You may begin from either the left or right side.)

- First, loosely fasten both U-nuts on each side as temporary positioning.
- Then tighten the M6 screws.
- Finally, tighten the U-nuts while tightening the hex socket head bolts with an L-wrench.



[Check]



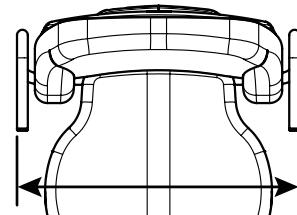
Remaining screw length > Height of U-nut



When tightening the U-nut, the hex socket head bolt may loosen. Therefore, always tighten the U-nut while simultaneously tightening the bolt with an L-wrench.

[Post-work Checks]

- Visually confirm that the remaining length of the screw protrudes higher than the U-nut (to confirm the screw has been replaced correctly).
↓
- Visually confirm that the support bars are mounted parallel to each other.
↓
- Check that the dimensions of the support bars match those shown in the diagram on the right.
↓
- Check that there is no looseness in the screws or U-nuts; tighten both the screws and the U-nuts if necessary.



[Check] Ensure they are parallel

[Dimension Check]

- 750 ± 10
(For YUME ESPOIR)
- 778 ± 10
(For YUME ESPOIR 2)

6 Seat and Leg Rest Installation

Reattach the seat and leg rest removed in “③ Removing the Seat and Leg Rest”.

If you removed the cable tie, use the supplied cable tie to secure the heater cord.

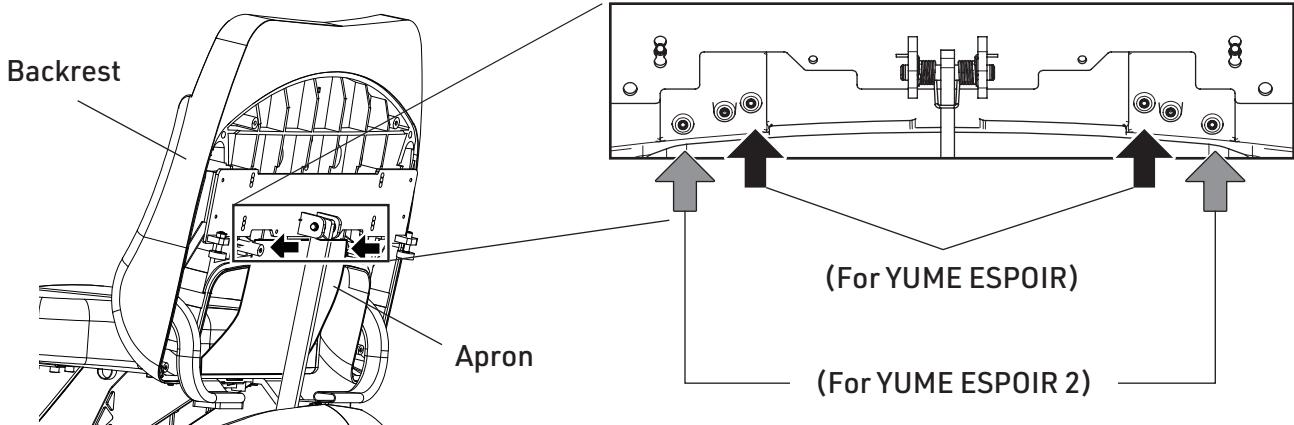
*Take care not to trap the apron when installing the seat.

7 Apron Installation (2 Screws)

(Applies to all models)

Reattach the apron removed in “② Removing the Apron” to the position shown in the diagram below.

(Truss screw M4 × 12 – 2 locations)



8 Backrest Cover Installation (8 Screws)

(Applies to all models)

Reattach the backrest cover removed in “① Removing the Backrest Cover”. (Use eight M4 × 30 screws)

[Final Checks]

- Shake the support bars, backrest cover, and seat lightly to ensure there is no looseness.
- Raise and lower the chair to confirm it moves smoothly throughout the full range of motion.



- Do not move the product by holding this unit after installation. Doing so may cause damage or loss of balance, resulting in a fall or injury.
- Do not loosen the U-nuts while the seat is attached. If you need to loosen the U-nuts, restart the procedure from “① Removing the Backrest Cover” in this instruction.